



Installation Instructions

FOR WALK-INS

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WALK-IN INSTALLATION INSTRUCTIONS

TESTING:

Water test your unit prior to installation. Set the tub on a level surface where it can be drained after testing. Fill to the overflow. Make sure all fittings, through walls and piping are water tight. While each unit is checked at the factory, the process of shipping or improper handling may have loosened the joints. If there are leaks, mark the spot(s), drain and repair with GE Silicone Sealer (fiber glass to PVC) or PVC cement (PVC to PVC). Repeat test when dry.

Faucets may be installed through the wall or mounted on the bath. Insert drain and overflow to waste line. After installation, fill the bath and let stand 3 - 4 hours (operating it for at least 30 minutes) to double check that it is still water tight. Inspect tub completely (around pump and or blower, all plumbing fittings and doors for leaks) any defect must be reported prior to installation in order to have it covered under warranty.

Check to ensure that your installation will conform to all applicable codes and secure necessary permits. All electrical and plumbing connections should be made by qualified electricians and plumbers.

LEVELING INSTRUCTIONS:

1. Feet are extended for shipping purposes to provide clearance and protection of the front skirt. The tub must be reset to proper installation height by installer.
2. Raise the two center feet so that tub rests only on the four corner feet.
3. Raise the corner feet to lower tub to desired height and level tub in both directions.
4. After the tub has been water tested and all plumbing connections are made, verify tub level and lock the four corner feet in position.
5. Lower the two center feet so they firmly contact the floor and tighten in place.

SYSTEM TEST: AFTER INSTALLATION MAKE SURE ALL PLUMBING CONNECTIONS, HYDRO MASSAGE AND AIR MESSAGE SYSTEM CONNECTIONS ARE CORRECTLY INSTALLED, RUN THE FOLLOWING TESTS:

1. Before filling the tub with water, be sure to remove all loose debris from tub. Wipe down the door seal using a damp cloth, as well as the surface in the door jamb that will come in contact with the door seal.
2. Fill the tub to the overflow and check for leaks. Check by hand where visual verification is not possible.
3. Turn the pump and or blower on and let run for at least 30 minutes. Check for leaks while the system/systems are running and again after you turn them off. Check by hand where visual verification is not possible.

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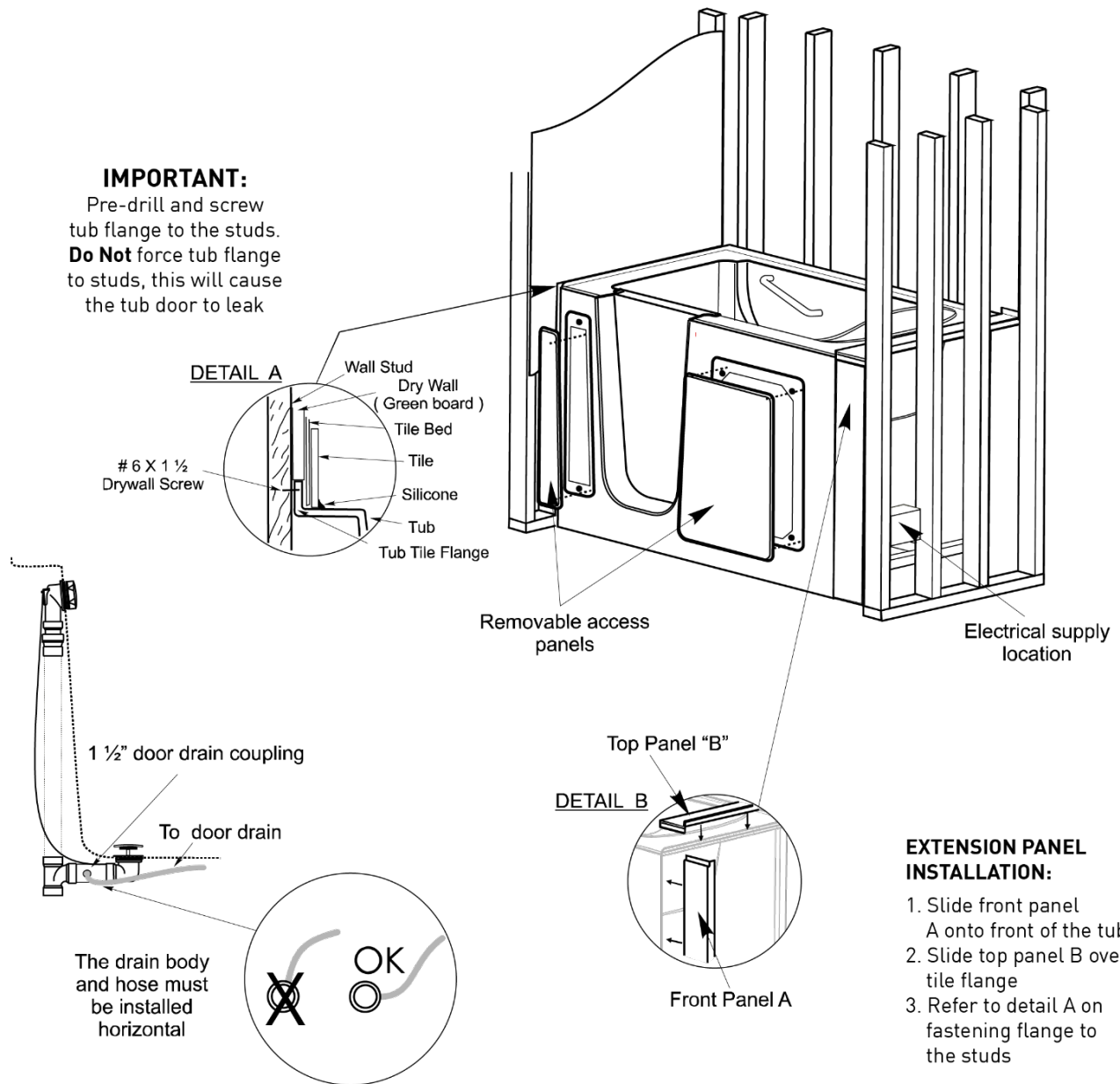
1. Bathtub must be set on a solid flat surface and leveled in both directions. (All six (6) adjustable feet must come in contact with the floor). Bathtub MUST be leveled using a 2' level both ways on the top deck of the Bathtub only.
2. Plumbing hardware (fill valve, hoses, and reverse drain) should be installed prior to setting tub in-place.
3. Use union connections only for the pump. Do not overtighten. Make sure the O-rings on the pump are in place. Hand tighten pump fittings. Do not use a wrench, channel locks, or pipe dope (Teflon paste).

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4. The Filler / Extension panel(s) are used to extend the overall Bathtub to 60".
5. The Door Drain fitting (precut to fit) is to be installed between the drain shoe and the Waste & Overflow tee—or in reverse drain application, between the waste and overflow piping.

WASTE & VENT SYSTEM

For optimum drain performance, it is recommended to replace the trap arm and vent tee with a 2" x 1 1/2" x 2" vent tee and a 2" trap arm with a 2" 'P' trap and 1 1/2" bushing. If this is not possible, replace the existing 1 1/2" trap arm and 'P' trap. If neither of the above options is possible, it is critical to 'Roto Rooter' or snake out the 'P' Trap and trap arm for at least 10' from the 'P' trap.



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